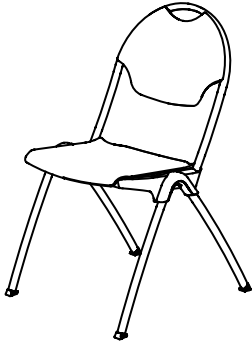




SwiftSet® Stacking Chair

Type	Seat Height	Overall Height	Width	Seat Depth	Weight	Footprint
standard	18.5" (47cm)	34.5" (88cm)	20.5" (52cm)	16" (40cm)	11 lbs (5kg)	L 23" x W 21" (58cm x 53cm)
upholstered	19" (48.2cm)	34.5" (88cm)	20.5" (52cm)	16" (40cm)	13.5 lbs (6.2kg)	L 23" x W 21" (58cm x 53cm)



Legs: Legs are made of 1"x .625"[2.5cm x 1.6cm]x 14 gauge oval steel tube. Back frame is made of 1" x .625" [2.5cm x 1.6cm] x 16 gauge oval steel tube.

Seat, Back & Base: Seat pan and back are injection molded using toughened, UV stabilized, polypropylene. Chair base is injection molded using fiber reinforced, UV stabilized polypropylene. Plastic is molded in a variety of colors. Ten blind steel rivets .156" [40mm] diameter (6 for back, 4 for seat) are used for attaching the seat to the base and the back to the back frame.

Frame Finish: Steel finish is electrostatically applied, heat cured, powder paint formulated for outdoor use.

~~**Tablet Arm:** Optional tablet arm consists of a support arm constructed from 1" (2.5cm) x 11 gauge powder coated steel tube, and is attached to the chair frame with 6 steel rivets. The tablet arm writing surface is manufactured from durable, impact resistant ABS plastic, and passes applicable ANSI DIFMA standards. SwiftSet stacking chairs with tablet arms will stack without having to remove tablet arm. Plastic tablet is available in Black. Steel support arm is powder coated to match chair frame color. Tablet and arm assembly weighs 7lbs (3.2kg).~~

Feet: Feet are injection molded using a non-marring thermoplastic elastomer. Combined foot to floor contact is no less than 3.4 square inches [22 square cm].

~~**Upholstery:** Upholstery shall be attached to 1/8" thick injection molded polypropylene seat and back using upholstery staples. These upholstery assemblies shall slide and lock into injection molded polypropylene seat pan and seat back housings. The housing assemblies shall be attached to the base and steel tube using .156"[40mm] diameter blind steel rivets.~~

~~**Padding Foam:** Padding consists of two layers of foam one of .5 inch and the other of .25 inch for a combined .75" pad of 1.6 lb. foam.~~

Stacking: The shape and construction of the chair provides stable, positive indexing when stacked. Stacking density is 34.5" [87.6cm] for the first chair and 2.5" [6cm] for each standard and 2.75" [7cm] for each upholstered chair thereafter. Maximum stack height is 25 standard and 23 upholstered. Forward progression of each chair as it is stacked shall be 3/16" [5mm] maximum.

Performance Specification: The chairs shall support a 1,000 lbs [454 kg] STATIC load, without collapsing or permanent deformation of structural frame or legs.

Warranty: Mity-Lite 12-year warranty.

